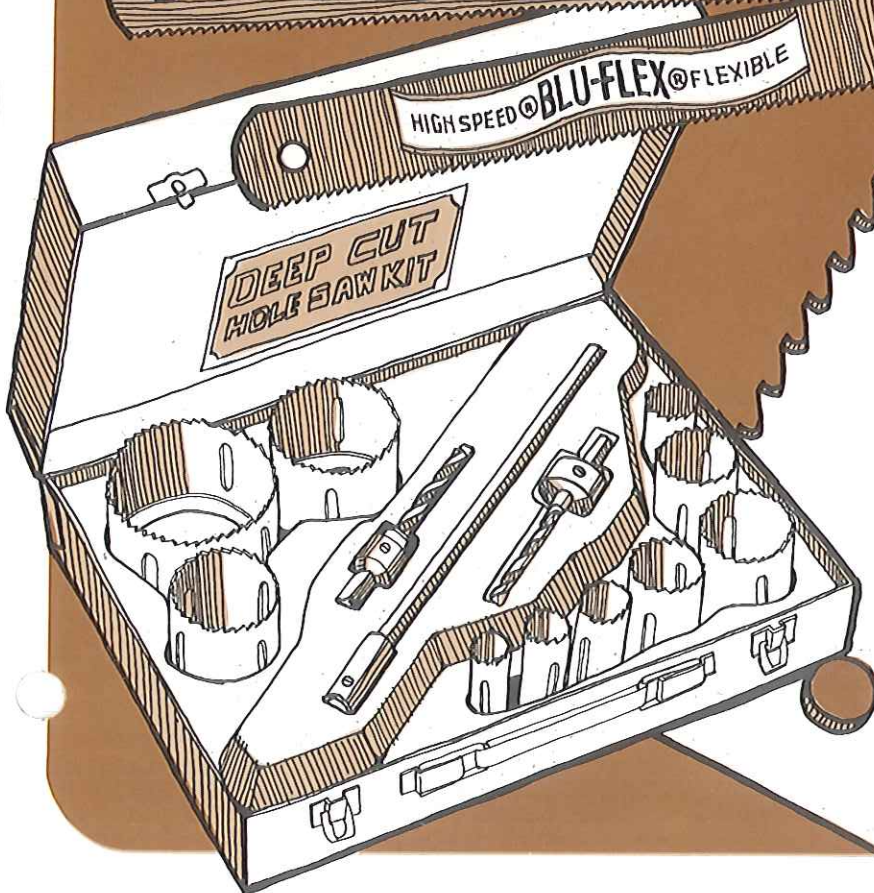
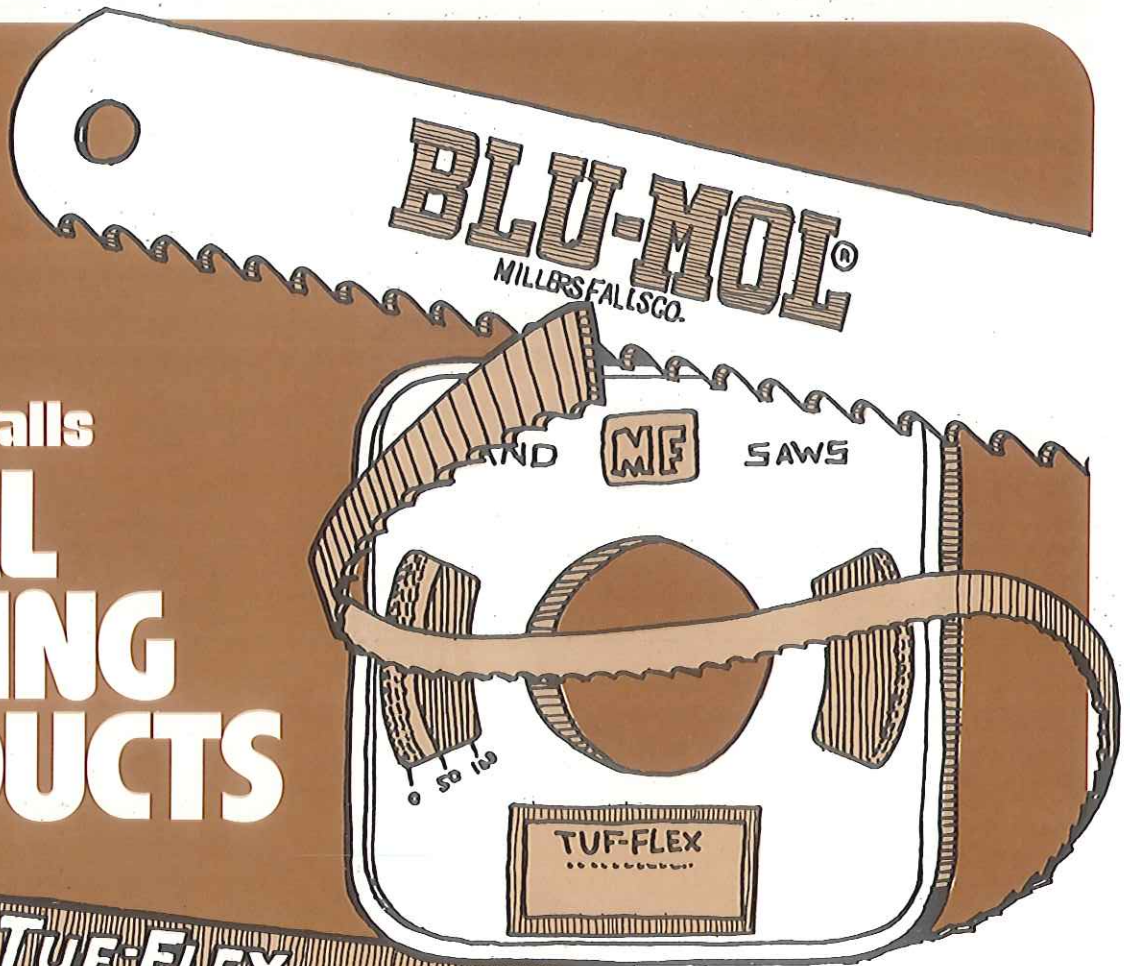
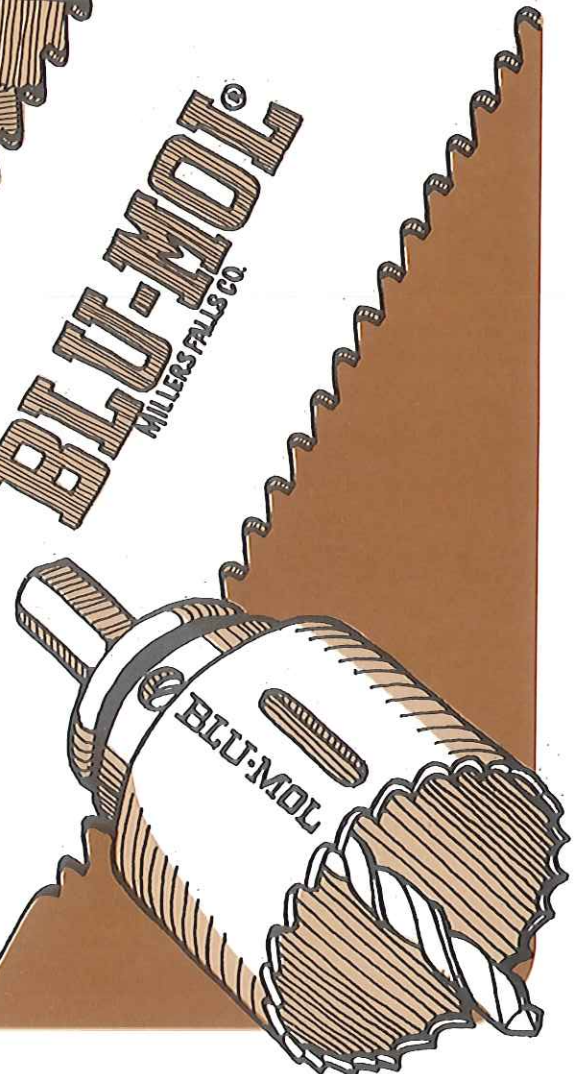


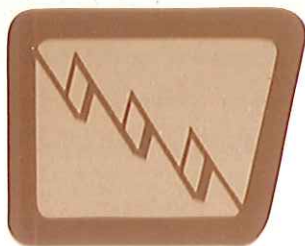
Ⓜ Millers Falls

METAL CUTTING PRODUCTS



BLU-MOL
MILLERS FALLS CO.





Millers Falls

metal cutting products

"BLU-MOL"® HIGH SPEED MOLYBDENUM POWER HACK SAW BLADES

Toughness resists breakage even under severe usage.

Unsurpassed for fast production cutting of tough alloy steels! Heat treated by exclusive Millers Falls process. Made of specially selected high speed molybdenum alloy steel. Extremely hard, long cutting teeth assure low cutting costs.

Packed 10 Per Box.
*30 Per Box.

Cat. No.	Length Inches	Width Inches	Thickness	Teeth Per Inch
*1254M	12	5/8	.032	14
*1258M	12	5/8	.032	18
2410M	12	1	.050	10
2414M	12	1	.050	14
4410M	14	1	.050	10
4414M	14	1	.050	14
4506M	14	1 1/4	.062	6
4510M	14	1 1/4	.062	10
4604M	14	1 1/2	.075	4
4606M	14	1 1/2	.075	6
7410M	17	1	.050	10
7414M	17	1	.050	14
7504M	17	1 1/4	.062	4
7506M	17	1 1/4	.062	6
7510M	17	1 1/4	.062	10
8506M	18	1 1/4	.062	6
8510M	18	1 1/4	.062	10
8604M	18	1 1/2	.075	4
8606M	18	1 1/2	.075	6
8784M	18	1 3/4	.088	4
8786M	18	1 3/4	.088	6
1784M	21	1 3/4	.088	4
1786M	21	1 3/4	.088	6
4784M	24	1 3/4	.088	4
4786M	24	1 3/4	.088	6
4814M	24	2	.100	4
3114M	30	2 1/2	.100	4

● 25/64" Pin Hole Standard on these Blades.

"BLU-MOL"® "JET-EDGE"® HIGH SPEED WELDED EDGE POWER HACK SAW BLADES

An extra margin of safety under severest cutting conditions.

One of the most sensational performers in the Power Hack Saw field! Unbreakable in use. Savings of 20% to 50% when tested against other blades on actual production runs. Teeth milled in super high speed steel strip and electrically welded to tough shatter-proof steel back.

Packed 10 Per Box.

Cat. No.	Length Inches	Width Inches	Thickness	Teeth Per Inch
2410JE	12	1	.050	10
2414JE	12	1	.050	14
4410JE	14	1	.050	10
4414JE	14	1	.050	14
4506JE	14	1 1/4	.062	6
4510JE	14	1 1/4	.062	10
4604JE	14	1 1/2	.075	4
4606JE	14	1 1/2	.075	6
7410JE	17	1	.050	10
7414JE	17	1	.050	14
7504JE	17	1 1/4	.062	4
7506JE	17	1 1/4	.062	6
7510JE	17	1 1/4	.062	10
8506JE	18	1 1/4	.062	6
8510JE	18	1 1/4	.062	10
8604JE	18	1 1/2	.075	4
8606JE	18	1 1/2	.075	6
8784JE	18	1 3/4	.088	4
8786JE	18	1 3/4	.088	6
1784JE	21	1 3/4	.088	4
1786JE	21	1 3/4	.088	6
4784JE	24	1 3/4	.088	4
4786JE	24	1 3/4	.088	6
4814JE	24	2	.100	4
3114JE	30	2 1/2	.100	4
3612JE	36	4 1/2	.125	2 1/2

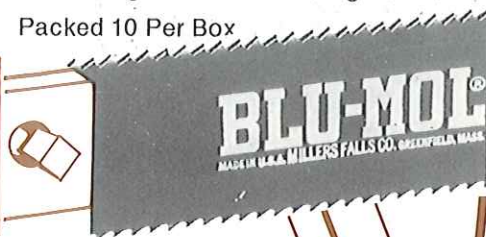
● 25/64" Pin Hole Standard on these Blades.

"BLU-MOL"® DOUBLE LIFE HIGH SPEED POWER HACK SAW BLADES

Double Edge for Double Life!

Twice the cuts for only one third more! Only double-life blade made. All the Blu-Mol advantages PLUS double-edged economy. Unbreakable in use. Both cutting edges are identical except that first edge used has greater set enabling second edge to pass through without wear. Welded high speed cutting edge assures twice the cutting without blade fatigue.

Packed 10 Per Box



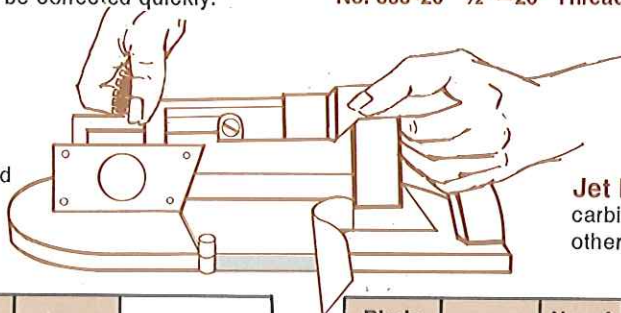
"BLU-MOL"® TENSIONMETER



Exclusive, calibrated blade tensioning instrument assures accurate cutting and maximum blade life. Changes in blade tension due to shock, vibration or frictional heat can be eliminated with the Blu-Mol Tensionmeter. Encased in the steel cylinder is a heavy, precisely calibrated spring and a graduated index. The spring absorbs sudden strains and stresses that often cause breakage and faulty cutting. Variations in tension register at once and can be corrected quickly.

PORTER BANDS FOR PORTABLE BANDSAW MACHINES

Tuf-Flex. For general purpose, mild steels, tubing, angle, etc. Packed 5 Per Box.



Jet Band. High speed alloy vanadium carbide hardness. Cuts stainless steel and other tough alloys. Packed 3 Per Box.

Blade No.	Length	No. of Teeth	Tooth	Set	
5210	44 $\frac{7}{8}$ "	10	Reg	Raker	Welded $\frac{1}{2}$ " x .020
5214	44 $\frac{7}{8}$ "	14	Reg	Raker	
5218	44 $\frac{7}{8}$ "	18	Reg	Raker	
5224	44 $\frac{7}{8}$ "	24	Reg	Wavy	

WELDED EDGE DOUBLE LIFE "BLU-MOL" HIGH SPEED

Cat. No.	Length Inch	Width Inch	Thickness	Teeth Per Inch
WD4506	14"	1 $\frac{1}{4}$ "	.062	6
WD4510	14"	1 $\frac{1}{4}$ "	.062	10
WD4604	14"	1 $\frac{1}{2}$ "	.075	4
WD4606	14"	1 $\frac{1}{2}$ "	.075	6
WD8506	18"	1 $\frac{1}{4}$ "	.062	6
WD8510	18"	1 $\frac{1}{4}$ "	.062	10
WD8604	18"	1 $\frac{1}{2}$ "	.075	4
WD8606	18"	1 $\frac{1}{2}$ "	.075	6
WD1786	21"	1 $\frac{3}{4}$ "	.088	6
WD4784	24"	1 $\frac{3}{4}$ "	.088	4

ONE PIECE DOUBLE LIFE "BLU-MOL" HIGH SPEED

DL4506	14"	1 $\frac{1}{4}$ "	.062	6
DL4604	14"	1 $\frac{1}{2}$ "	.075	4
DL7504	17"	1 $\frac{1}{4}$ "	.062	4
DL8604	18"	1 $\frac{1}{2}$ "	.075	4
DL8606	18"	1 $\frac{1}{2}$ "	.075	6
DL8784	18"	1 $\frac{3}{4}$ "	.088	4
DL1784	21"	1 $\frac{3}{4}$ "	.088	4
DL1814	21"	2"	.100	4
DL4814 ●	24"	2"	.100	4

● $\frac{3}{16}$ " Pin Hole Standard.

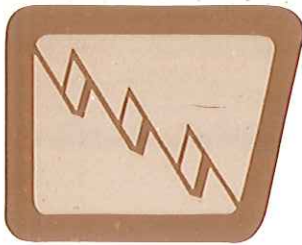
A heavy roller thrust bearing in base of cylinder allows accurate adjustment with ease up to 4,000 pounds. Special fittings permit installation of the Tensionmeter on production hacksaw machines. The unit is attached directly to the machine's blade holder and becomes an integral part of the machine.

Packed 1 Per Box.

No. 888-13 $\frac{1}{2}$ "-13" Threaded Hole

No. 888-20 $\frac{1}{2}$ "-20" Threaded Hole

Blade No.	Length	No. of Teeth	Tooth	Set	
4110	44 $\frac{7}{8}$ "	10	Reg	Raker	Welded $\frac{1}{2}$ " x .020
4114	44 $\frac{7}{8}$ "	14	Reg	Raker	
4118	44 $\frac{7}{8}$ "	18	Reg	Raker	
4124	44 $\frac{7}{8}$ "	24	Reg	Raker	



Millers Falls

metal cutting products

TUF-FLEX® CARBON BAND SAWS

TUF-FLEX

Special formula steel for strength and economy even under the toughest cutting applications. Tooth hardness coupled with flexible back assures high resistance to wear and stress breakage. Recommended for general purpose cutting including inside/outside contour work.

See Page 43 for Portable Bands

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
100 Ft. Coil	250 Ft. Coil					
6B021S100		1/8"	18	Reg.		
6B042S100	6B040S250 6B042S250		4 6	Hook		
6B041S100 6B043S100	6B041S250 6B043S250	1/4"	4 6	Skip		
6B044S100 6B045S100 6B046S100 6B047S100 6B048S100	6B044S250 6B045S250 6B046S250 6B047S250 6B048S250		10 12 14 18 24	Reg.		.025
6B064S100	6B060S250 6B062S250 6B064S250		3 4 6	Hook		
6B063S100	6B063S250	3/8"	4	Skip		
6B065S100 6B066S100 6B068S100 6B069S100	6B065S250 6B066S250 6B068S250 6B069S250		8 10 14 18	Reg.		
	6B082S250 6B083S250 6B084S250	1/2"	10 14 18			.020
	6B086S250		24	Wavy		

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
100 Ft. Coil	250 Ft. Coil					
6B093S100 6B096S100	6B091S250 6B093S250 6B096S250		3 4 6	Hook		
6B094S100	6B092S250 6B094S250		3 4	Skip		
6B097S100 6B098S100 6B100S100 6B102S100 6B104S100	6B097S250 6B098S250 6B100S250 6B102S250 6B104S250	1/2"	6 10 14 18 24		Raker	.025
6B099S100 6B101S100 6B105S100	6B099S250 6B101S250 6B103S250 6B105S250		10 14 18 24	Reg.	Wavy	
6B122S100 6B124S100	6B120S250 6B122S250 6B124S250	5/8"	6 10 14			
6B143S100	6B140S250 6B141S250 6B143S250		2 3 6	Hook		
6B142S100	6B142S250		3	Skip		
6B144S100 6B146S100 6B148S100 6B150S100 6B152S100 6B154S100	6B144S250 6B146S250 6B148S250 6B150S250 6B152S250 6B154S250	3/4"	6 8 10 12 14 18	Reg.	Raker	.032
6B149S100 6B153S100	6B147S250 6B149S250 6B151S250 6B153S250 6B155S250		8 10 12 14 18		Wavy	
6B171S100	6B170S250 6B171S250		2 3	Hook		
	6B172S250		3	Skip		
6B174S100 6B175S100 6B176S100 6B178S100	6B174S250 6B175S250 6B176S250 6B178S250	1"	6 8 10 14	Reg.	Raker	.035
	6B177S250		10		Wavy	

BANDS CUT TO LENGTH AND WELDED refer to the above catalog numbers. Use the first 5 digits and add length desired.
Example: 1/2 x .020 x 10T Reg. Raker use 6B321S—6' 6" (or length desired)

Standard Band Lengths Available: 5' 6' 7' 8' 9' 10' 11' 12' 13' 14' 15' 16' 17' 18' 19' 20' 21' 22' 23'

MICRO-HONED JET BAND® SAWS

MICRO-HONED JET BAND

Outcuts and outlasts up to seven carbon bands! Vanadium carbide hardness with high fatigue resistance. Exclusive Millers Falls steel formula developed especially for band saws. Handles 80% of the cutting jobs of high speed steel bands at savings of up to 50%.

See Page 43 for Portable Bands

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
250 Ft. Coil						
6B321S250 6B322S250 6B323S250 6B324S250		1/2"	10 14 18 24		Raker	.020
6B352S250 6B353S250 6B354S250 6B356S250		3/4"	6 8 10 14	Reg.		.032
6B355S250			10		Wavy	
6B370S250			3	Hook		
6B373S250 6B375S250 6B376S250 6B377S250		1"	4 6 8 10	Reg.	Raker	.035
6B381S250			6			.042

BANDS CUT TO LENGTH AND WELDED refer to the above catalog numbers. Use the first 5 digits and add length desired.
Example: 1/2 x .025 x 10T Reg. Raker use 6B411S—6' 6" (or length desired)

Standard Band Lengths Available: 5' 6' 7' 8' 9' 10' 11' 12' 13' 14' 15' 16' 17' 18' 19' 20' 21' 22' 23'

TUF-TEMPER® BAND SAWS

TUF-TEMPER

New improved process makes this a premium quality carbon band. Double heat treat produces hard edge plus flexible spring temper back to minimize breakage. An economical increased tooth life band with greater tensile strength and no stretch to withstand greater feed pressures.

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
100 Ft. Coil	250 Ft. Coil					
6B210S100	6B210S250 6B212S250	1/4"	4 6	Hook	Raker	.025
6B213S100	6B211S250 6B213S250		4 6	Skip		
6B214S100	6B214S250		10	Reg.		
6B215S100	6B215S250		14			
6B216S100	6B216S250		18			
6B217S100			24			
6B218S100		32		Wavy		
6B222S100	6B222S250	3/8"	4	Hook	Raker	.025
6B224S100	6B224S250		6			
6B223S100	6B223S250		4	Skip		
6B225S100			8	Reg.		
6B226S100	6B226S250		10			
6B227S100	6B227S250		14			
6B228S100		18				

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
100 Ft. Coil	250 Ft. Coil					
6B233S100	6B233S250	1/2"	4	Hook	Raker	.025
6B235S100	6B235S250		6			
6B234S100	6B234S250		4	Skip		
6B236S100	6B236S250		6	Reg.		
6B237S100	6B237S250		10			
6B239S100	6B239S250		14			
6B241S100	6B241S250		18			
6B238S100	6B238S250	10	Wavy			
6B240S100	6B240S250	14				
6B242S100	6B242S250	24				
6B251S100	6B251S250	5/8"	10			
6B253S100	6B253S250		14			
	6B261S250	3/4"	3	Hook	Raker	.032
	6B263S250		6			
6B262S100			3	Skip		
6B264S100	6B264S250		6	Reg.		
6B265S100	6B265S250		8			
6B267S100	6B267S250		10			
6B269S100	6B269S250	12				
6B271S100	6B271S250	14	Wavy			
6B268S100	6B266S250	8				
	6B268S250	10				
6B272S100	6B270S250	12				
	6B272S250	14				
	6B273S250	18				
	6B277S250	1"	3	Hook	Raker	.035
6B280S100	6B280S250		6	Reg.		
6B281S100	6B281S250		8			
6B282S100	6B282S250		10			
6B284S100	6B284S250		14			
6B283S100	6B283S250	10		Wavy		

BANDS CUT TO LENGTH AND WELDED refer to the above catalog numbers. Use the first 5 digits and add length desired.

Example: 1/2 x .025 x 18T Reg. Wavy use 6B103S—6' 6" (or length desired)



BLU-MOL® BAND SAWS

BLU-MOL

Cuts 10 times faster than carbon bands! Takes over where other bands leave off. Ideal for cutting high alloy steels. Specially designed for production cut-off work; handles heavier feeds at higher speeds than competitive bands. 20% longer life than other high speed steel bands. Extremely tough and flexible with super-hard teeth, hardness held at cutting temperatures up to 1100°F. "Micro-Honed" process yields sharper teeth and maximum fatigue resistance.

Catalog No. 250 Ft. Coil	Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness	
6B411S250	½"	10	Reg.	Raker	.025	
6B422S250	¾"	6			.032	
6B423S250		8				
6B424S250		10				
6B440S250	1"	3	Hook		.035	
6B442S250		4				
6B445S250		6	Reg.			.042
6B460S250		3				
6B444S250	1¼"	4	Reg.		.035	
6B446S250		6				
6B447S250		8				
6B448S250		10				
6B481S250	1¼"	6			.042	

BANDS CUT TO LENGTH AND WELDED refer to the above catalog numbers. Use the first 5 digits and add length desired.

Example: 1/2 x .025 x 4T Hook Raker use 6B233S—6' 6" (or length desired)



"BLU-MOL"® WELDED EDGE BAND SAWS

BLU-MOL

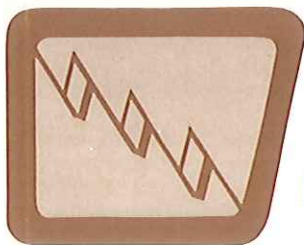
Fabricated with two selected metals welded together to produce a blade with up to four times better performance than other one-piece high speed steel blades. The welded band results in a uniformly hard, high abrasion resistant tooth with a flexible, highly resilient and fatigue resistant back. Blade can be welded on standard blade welding equipment.

Catalog No.		Width	Teeth/ Inch	Tooth Type	Tooth Set	Thick- ness
100 Ft. Coil	150 Ft. Coil					
6B621S100		1/2"	10	Reg.	Raker	.035
6B622S100			14			
	6B641S150	3/4"	6		Wavy	
	6B643S150		10			
	6B644S150	1"	10	Hook		
	6B650S150		3		Raker	
	6B649S150		4			
	6B651S150		4			
	6B652S150	6				
	6B654S150	10				

BANDS CUT TO LENGTH AND WELDED refer to the above catalog numbers. Use the first 5 digits and add length desired.

Example: 1/2 x .035 x 10T Reg. Raker use 6B621S—6' 6" (or length desired)





Millers Falls

metal cutting products

HOLE SAW/MANDRELS/ACCESSORIES

BLU-MOL® HOLE SAWS

Designed for wide use and application in the metal cutting industries, plumbing, electrical, and automotive trades. Saw follows through completely, knock-out slots permit easy core removal. Molybdenum high speed steel cutting edge welded to shatter-proof steel back for safer cutting in all machinable materials.



- 1 1/8" depth of cut
 - 6 teeth per inch
 - Follow through design
 - Over 50 sizes—3/16" through 6" diameter
- See Selector Chart on page 47

DEEP CUT HOLE SAWS

Essential tools for the journeyman. 15 sizes available for cutting 1" to 4 1/2" diam. holes in metal pipe, wood, sheet-rock and plaster. High speed steel cuts easily through obstructions such as nails and screws.



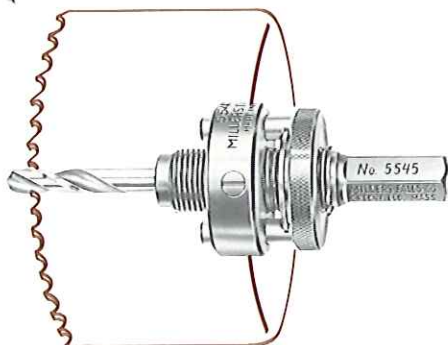
- High speed steel cutting edge
 - Welded edge shatter proof construction
 - Cuts holes up to 2 1/2" deep
 - Follow through design
 - 15 sizes—1" to 4 1/2" diameter
- See Selector Chart on page 47

BLU-JET® HOLE SAWS

Designed to cut thin metal with cleaner, burr-free holes. Unique tooth set design maintains consistently rounder holes in sheet metal stock. 4 teeth per inch and thin blade permit higher operating speeds and less feed pressures.



- For all types of sheet metal and light gauge applications
 - Shatter-proof welded edge construction
 - 1/2" cutting depth
- See Selector Chart on page 47



MANDRELS

For Blu-Mol, Blu-Jet and Deep Cut Hole Saws. Mandrels complete with high speed 1/4" pilot drill. Deep Cut Hole Saws use mandrel with 3/8" high speed pilot drill. Shank will fit any two or three jawed chuck. All mandrels are fully heat treated and provide positive drive to hole saw. No. 5545 Quick-Change Mandrel (for hole saws 1 1/4" through 6") allows easy changing of hole saws. Drive pins can be readily advanced or retracted without removing mandrel from chuck providing fast time-saving change-overs.

See Selector Chart on page 47



MODEL 3801 DEEP CUT HOLE SAW KIT

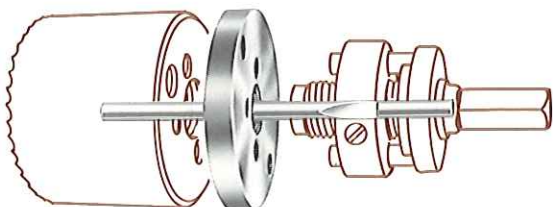
Ideal for mechanics, maintenance crews, electricians, plumbers, construction workers and appliance installers.

Kit Contains: one each 3816, 3818, 3820, 3822, 3828, 3832, 3836, 3840, 3852 and 3864 Deep Cut Hole Saws; one each 8540 and 8550 Mandrels; one 5500 Extension.

Packed in metal case with formed insert.
See Selector Chart on page 47

HIGH-TORQUE DRIVING PLATES

Available in two sizes for driving hole saws. Eliminates shearing mandrel drive pins. Distributes torque over greater driving area permitting greater feeds and speeds.



Cat. No.	Fits Blu-Mol Hole Saw Nos.
5506	548-570
5507	572-596

HOLE SAW/MANDREL SELECTOR CHART

MANDREL ACCESSORIES



No. 5511 Mandrel Adaptor. Threaded adaptor and washer allows Mandrel Nos. 5514 and 5518 to be used with hole saw No. 520 thru 524 and 8626 thru 8630 under light duty cutting conditions.



No. 8535 1/4" Pilot Drill. Original equipment replacement 1/4" pilot drill for Mandrel Nos. 5514, 5518, 5520, 5545 and 5572.



No. 8525 3/8" Pilot Drill. Original equipment replacement 3/8" pilot drill for Mandrel Nos. 8540 and 8550.



No. 5500 12" Extension. A 12" extension for use in hard to reach places. For 7/16" hex shank Mandrel Nos. 5518, 5520, 5545, 8540, and 8550.

Mandrel Cat. No.	DEEP CUT HOLE SAWS	Hole Dia. Inch	BLU MOL HOLE SAWS	BLU JET HOLE SAWS	Mandrel Cat. No.	Recommended Clearances				
						Pipe		Tubing		
						Tap Size	Entr. Size	Cou-pling	Size	Cou-pling
Use Mandrel 8540 7/16" Hex Shank	3816	5/16	509		Use Mandrel 5514 1/4" Rd. or 5518 7/16 Hex Shank	3/8	1/4			
		5/8	510	8616						
		11/16	511				3/8			
		3/4	512	8618						
		13/16	513				1/2			
		7/8	514	8620		3/4				
		15/16	515							
		1	516	8622				1/4	3/4	1/2
		1 1/16	517							
		1 1/8	518	8624		1	3/4	3/8		
Use Mandrel 8550 7/16" Hex Shank	3820	1 1/16	519		Use 5520, 5545 7/16" Hex or 5572 5/8" Hex Shank					
		1 1/4	520	8626				1/2	1	3/4
		1 1/2	521							
		1 3/8	522	8628			1			
		1 7/8	523							
		1 1/2	524	8630		1 1/4		3/4	1 1/4	1
		1 5/8	525							
		1 5/8	526	8632						
		1 11/16	527							
		1 3/4	528	8634		1 1/2	1 1/4		1 1/2	1 1/4
Use Mandrel 8550 7/16" Hex Shank	3832	1 13/16	529		Use Mandrel 5545 7/16" Hex or 5572 5/8" Hex Shank					
		1 7/8	530	8636						
		2	532	8637			1 1/2			1 1/2
		2 1/16	533							
		2 1/8	534	8639						
		2 1/4	536	8640		2		1 1/4	2	
		2 3/16	537							
		2 3/8	538	8642						
		2 1/2	540	8643			2	1 1/2		2
		2 5/8	541							
Use Mandrel 8550 7/16" Hex Shank	3844	2 5/8	542		Use Mandrel 5545 7/16" Hex or 5572 5/8" Hex Shank					
		2 3/4	544	8646					2 1/2	
		2 7/8	546							
		3	548	8648			2 1/2	2		2 1/2
		3 1/8	550							
		3 1/4	552			3			3	
		3 3/8	554							
		3 1/2	556							3
		3 5/8	558				3			
		3 3/4	560			3 1/2				
Use Mandrel 8550 7/16" Hex Shank	3864	3 7/8	562		Use Mandrel 5545 7/16" Hex or 5572 5/8" Hex Shank					
		4	564					2 1/2	3 1/2	3 1/2
		4 1/8	566				3 1/2			
		4 1/4	568							
		4 3/8	570							
		4 1/2	572				4	3	4	
		4 3/4	576							
		5	580							
		5 1/2	588							
		5 3/4	592				5			
Use Mandrel 8550 7/16" Hex Shank	3872	6	596		Use Mandrel 5545 7/16" Hex or 5572 5/8" Hex Shank					

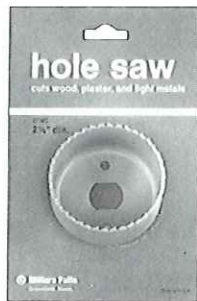
QUIK-CUT HOLE SAWS



* 9270C



2703C



2736C

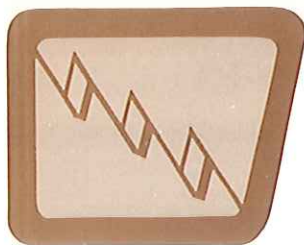
QUIK-CUT HOLE SAW. Quick-Cut follow through design of tempered alloy steel for hobby use in wood, plaster and mild steel. 7/8" depth capacity. Knock-out holes. Carded.

QUIK-CUT MANDREL. Complete with 1/4 inch pilot drill. Carded.

QUIK-CUT HOLE SAW STARTER KIT. Heat treated alloy steel for wood, plastics, wallboard and mild steel. Drills doors for lock sets. Carded.

Cat. No.	Description
2712C	3/4" diam.
2714C	7/8" diam.
2716C	1" diam.
2718C	1 1/8" diam.
2720C	1 1/4" diam.
2722C	1 3/8" diam.
2724C	1 1/2" diam.
2726C	1 5/8" diam.
2728C	1 3/4" diam.
2730C	1 7/8" diam.
2732C	2" diam.
2734C	2 1/8" diam.
2736C	2 1/4" diam.
2740C	2 1/2" diam.
2701C	For saws 3/4"—1 1/8" diam.
2702C	For saws 1 1/4"—2 1/2" diam.
2703C	For saws 1 1/4"—2 1/2" diam.
9270C	Kit Includes: 1 1/4", 1 1/2", 2" and 2 1/8" hole saws; No. 2703 mandrel

* Denotes carded or packed in vinyl pouch.



Millers Falls

metal cutting products

HAND HACKSAW BLADES

"BLU-MOL"® HIGH SPEED HAND HACKSAW BLADES

"Blu-Mol" molybdenum high speed steel. Fully heat treated to resist wear and cut all metals efficiently. Recommended for applications involving firmly held work. Standard set on 14 and 18 tooth. Wavy set on 24 and 32 tooth.

Packed 100 Per Box.

Cat. No.	Lgth.	Teeth Per In.	Width	Thick-ness
1018M 1024M 1032M	10"	18 24 32	½"	.025
1214M 1218M 1224M 1232M	12"	14 18 24 32	½"	.025

"BLU-FLEX"® HIGH SPEED HAND HACKSAW BLADES

"Blu-Flex" high speed molybdenum, shatter-proof, heat treated hard teeth with super-flexible back. Recommended when work cannot be firmly secured. Standard set on 14 and 18 tooth. Wavy set on 24 and 32 tooth.

Packed 100 Per Box.

*Also available 1 per plastic sleeve, 20 sleeves per box. To order letter S must precede Cat. No. Example: S1018BF

Cat. No.	Lgth.	Teeth Per In.	Width	Thick-ness
*1018BF *1024BF *1032BF	10"	18 24 32	½"	.025
1214BF *1218BF *1224BF *1232BF	12"	14 18 24 32	½"	.025

"TUF-FLEX"® HAND HACKSAW BLADES

Super tough, super flexible patented alloy. Heat treated to resist breakage and tooth stripping. Best suited for light to medium duty general cutting. Standard set on 14 and 18 tooth. Wavy set on 24 and 32 tooth.

Packed 100 Per Box.

Cat. No.	Lgth.	Teeth Per In.	Width	Thick-ness
53FH 63FH 73FH	10"	18 24 32	½"	.025
45FH 55FH 65FH 75FH	12"	14 18 24 32	½"	.025

